

The embodiments of the invention in which an exclusive property or privilege is claimed are defined as follows:

1. A tissue product, comprising two or more layers, wherein at least one layer comprises carboxylated cellulosic fibers.
2. The tissue product of Claim 1, wherein the carboxylated fibers are present in an amount from about 0.5 to about 100 percent by weight based on the total weight of the layer.
3. The tissue product of Claim 1, wherein the carboxylated fibers are present in about 75 percent by weight based on the total weight of the layer.
4. The tissue product of Claim 1, wherein the carboxylated fibers have a carboxyl content of from about 6 to about 60 meq/100 g cellulose.
5. The tissue product of Claim 1, wherein the carboxylated fibers have a carboxyl content of from about 6 to about 10 meq/100 g cellulose.
6. The tissue product of Claim 1, wherein the carboxylated fibers have an aldehyde content of less than about 1 meq/100 g cellulose.
7. The tissue product of Claim 1 further comprising non-carboxylated fibers.
8. The tissue product of Claim 7, wherein the non-carboxylated fibers are at least one of recycled fibers, bleached kraft hardwood pulp fibers, bleached kraft softwood pulp fibers, bleached sulfite pulp fibers, or bleached chemi-thermomechanical pulp fibers.
9. The tissue product of Claim 1 further comprising a wet strength agent
10. The tissue product of Claim 9, wherein the wet strength agent comprises a polyacrylamide-epichlorohydrin resin.
11. The tissue product of Claim 9, wherein the wet strength agent is present in an amount from about 5 to about 40 lb/ton fiber.

12. The tissue product of Claim 9, wherein the wet strength agent comprises cationic starch.

13. The tissue product of Claim 1 further comprising carboxymethyl cellulose.

14. The tissue product of Claim 13, wherein carboxymethyl cellulose is present in an amount less than about 10 lb/ton fiber.

15. The tissue product of Claim 1, wherein product is at least one of a facial tissue, a toilet tissue, a disposable wipe, a napkin, a handkerchief, or a paper towel.

16. The tissue product of Claim 1 having a wet burst/dry tensile ratio of from about 0.20 to about 0.40.

17. The tissue product of Claim 1 having two layers.

18. The tissue product of Claim 1 having three layers.

19. The tissue product of Claim 1 having more than one ply.